



Americas Region Offices/Horsham Technical Center

Evonik Oil Additives USA, Inc.
723 Electronic Drive, Horsham, Pennsylvania 19044 USA
Tel: +1 215-706-5800 Fax: +1 215-706-5801
Toll Free from US & Canada: 1-888-876-4629

From Philadelphia (PHL) Airport via SEPTA Regional Rail

- Take either R1 or R2 to Willow Grove station. Need to arrange transportation from Willow Grove to Evonik.

SEPTA Train Information:
215-580-4000

Yellow Cab Information:
215-922-8400

From Center City Philadelphia

- Take Schuylkill Expressway/76 West to 476 North.
- Take (East/West) Pennsylvania Turnpike/276 East towards New Jersey.
- Follow Pennsylvania Turnpike East to Exit 343 (Willow Grove/611).
- After toll booth, bear right onto Route 611 North.
- Get in left hand lane of Route 611.
- At 2nd traffic light, turn left onto Blair Mill Road.
- Follow Blair Mill Road for 1.3 miles to the 2nd traffic light.
- Turn right onto Route 63/Welsh Road.

- Go 0.3 miles.
- Turn right on Electronic Drive.
- Evonik is located in a white building, the 3rd building on the right.

From Philadelphia International Airport (PHL)

- 95 South to 476 North.
- 476 North to (East/West) Pennsylvania Turnpike.
- Pennsylvania Turnpike East/276 to Exit 343 (Willow Grove/611).
- After toll booth, bear right onto Route 611 North.
- Get in left hand lane of Route 611.
- At 2nd traffic light, turn left onto Blair Mill Road.
- Follow Blair Mill Road for 1.3 miles to the 2nd traffic light.
- Turn right onto Route 63/Welsh Road.
- Go 0.3 miles.
- Turn right on Electronic Drive.
- Evonik is located in a white building, the 3rd building on the right.

From Newark International Airport (EWR)

- Take New Jersey Turnpike South to Exit 6/Pennsylvania Turnpike.
- Pennsylvania Turnpike West to Exit 343 (Willow Grove/611).
- After toll booth, bear right onto Route 611 North.
- Get in left hand lane of Route 611.
- At 2nd traffic light, turn left onto Blair Mill Road.
- Follow Blair Mill Road for 1.3 miles to the 2nd traffic light.
- Turn right onto Route 63/Welsh Road.
- Go 0.3 miles.
- Turn right on Electronic Drive.
- Evonik is located in a white building, the 3rd building on the right.

To Our Overseas Visitors:
U.S. currency is required for all tolls on both the New Jersey and Pennsylvania Turnpikes.

Last Revision 03/2008

